



## **SXRC AUDIO STAND**

**A Low Noise Floor Is Fundamental**

## Introduction

Thank you for purchasing the Harmonic Resolution Systems SXRC Audio Stand. When used properly, it will give you many years of superior musical or video signal reproduction.

The SXRC Audio Stand significantly reduces the negative impact of structure-borne noise on your audio or video component performance. Decades of engineering experience, custom material development, and listening tests are incorporated into the design of the SXRC Audio Stand. This high performance product from Harmonic Resolution Systems, Inc. will enable your audio/video source and amplification components to achieve high levels of performance.

The SXRC Audio Stand, which includes the HRS Isolation Base as the primary shelf system, is a perfect match for the HRS Damping Plates and Nimbus Products. While the SXRC Audio Stand and Isolation Bases work to significantly reduce structure-borne noise, the HRS Damping Plates and Nimbus Products significantly reduce the harmful effects of air-borne noise and structural resonance on your components.

Please read this manual **completely** prior to assembly and use of your SXRC Audio Stand. It contains instructions necessary for proper assembly, use, and care of this system. Proper care of your SXRC Audio Stand will ensure optimum performance and an aesthetically appealing system.

All HRS products are manufactured in the US by highly skilled craftsmen using superior techniques, exotic finishes, and proprietary materials. HRS is dedicated to producing the finest audio products in the world. To accomplish that, all products advance through a series of intense inspection and approval protocol. All items are inspected 100% to verify the assembly fits are up to our exacting standards. This rigorous protocol, combined with precision design, results in a product that is a pleasure to install, use, change, or expand at anytime. From all of us here at HRS, we truly hope you enjoy our product.

Your order was built and inspected by the following HRS staff:

Production Process: \_\_\_\_\_

Inspection Approval: \_\_\_\_\_

Packaging: \_\_\_\_\_

## Safety Instructions

### IMPORTANT WARNINGS!

Do not place any tall objects on the top shelf of the SXRC Audio Stand. A tall object is any object with a height that is greater than the length of the isolation base. A tall object is also any object that has a height greater than its own width or length. Tall objects **must not** be placed on top of the SXRC Audio Stand for any reason. The object may become unstable and tip over causing damage to the component, adjacent objects, or injury to people.

Never lift or move the SXRC Audio Stand with the shelves (Isolation Bases) installed. You should always move the SXRC Audio Stand frame to its final location prior to loading shelves and components. Moving the SXRC Audio Stand frame with the isolation bases installed (with or without equipment) can permanently damage the frame system or cause the shelves to fall out of the rack resulting in potential damage or injury. Always take the time to remove all of the equipment and shelves to relocate the SXRC Audio Stand.

Do not lift the M3X Isolation Base by the inner plate or any Isolation Base by the external feet attached to the bottom of the rectangular frame. **Always** lift or move the isolation base with the inner plate facing up and the external support feet facing down (same orientation as when used to support your component). **Always** follow these handling instructions to prevent personal injury or damage to the unit.

## Setup Instructions

The SXRC Audio Stand consists of a frame structure and the isolation bases that support each component. The components required to assemble the frame are shipped in one or more boxes. The number of boxes depends on the system size. Each box containing parts for the frame will be marked with the model number starting with SXRC. All the wrenches required to put the frame together are included with the shipment.

**Work Surface** - Prior to unpacking any material, locate a very strong and very stable work surface (capable of supporting 250 lb. load) or area on the floor that will give you a very soft scratch resistant work area that is at least three feet by three feet in size. The more space you have the better, as it will give you room to move around the frame to complete assembly. It is important that the area be free of all dirt, screws or small pebbles, and that it is covered with a clean soft protective blanket of same size that will prevent damage to high quality finish on the frame.

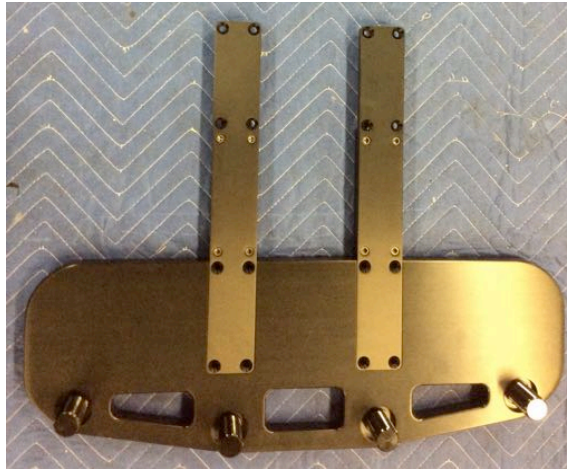
**Unpacking Assembly Hardware** - Remove all the contents from all the boxes marked with SXRC model number. Place all the hardware on a table adjacent to your selected work surface and remove all the wrapping material. Be careful not to drop or allow the anodized aluminum parts to contact each other as they may scratch the surface. Do not stack the parts on top of each other once they are removed from the protective packaging material. To make assembly easier group identical parts together in an organized manner. Make sure all Struts are matched for proper (same) length.

This audio stand will be assembled upside down. Depending on what frame configuration you have purchased there will be a number of Support Braces that have threaded studs already attached. Do not try to remove these threaded studs as they are attached to the frame. These Support Braces with threads will be the top of the audio stand.

**Note:**

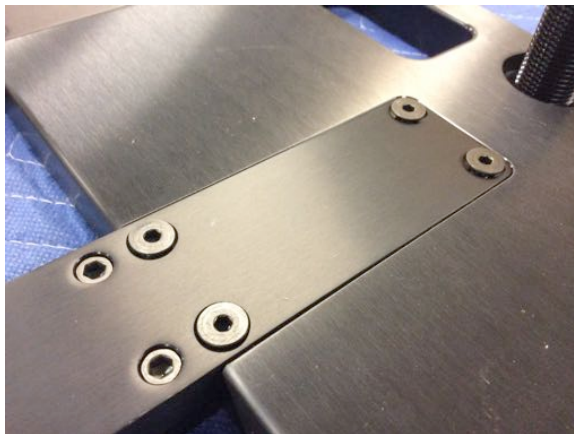
Depending on how your SXRC audio stand frame was shipped it may arrive partially assembled. This means Steps 1 and 2 would have been completed so the Support Braces and Cross Members will already be attached. If your SXRC was partially assembled, complete assembly by skipping Steps 1-2 and referring to the instructions starting at Step 3.

**Step 1.** Obtain a Support Brace with threaded studs and place it on the work surface with threads facing up. Obtain a Cross Member and place it upside-down on the work surface. Slide one end of the Cross Member into one of the slots on the Support Brace. The holes of the Support Brace should line up with the threaded holes of the Cross Member. Slide a second Cross Member into the other slot in the same way (Picture 1). Make sure the HRS Logos on the two Cross Members face the same direction.



Picture 1

**Step 2.** Using the 5/32” ratchet wrench supplied with unit, attach the Cross Members to the Support Brace with the 1/4” - 20 x 3/4” flat head cap screws supplied with the unit (Picture 2). Before tightening screws fully be sure that the Cross Member and Support Brace are completely perpendicular to each other (minor adjustments can be made prior to tightening the bolts). Tighten the screws until the handle of the T-wrench twists about 1/16 to 1/8 of a rotation without turning the screws. This will give you proper torque on the assembly. Attach a second Support Brace to the other end of the Cross Members in the same way.



Picture 2

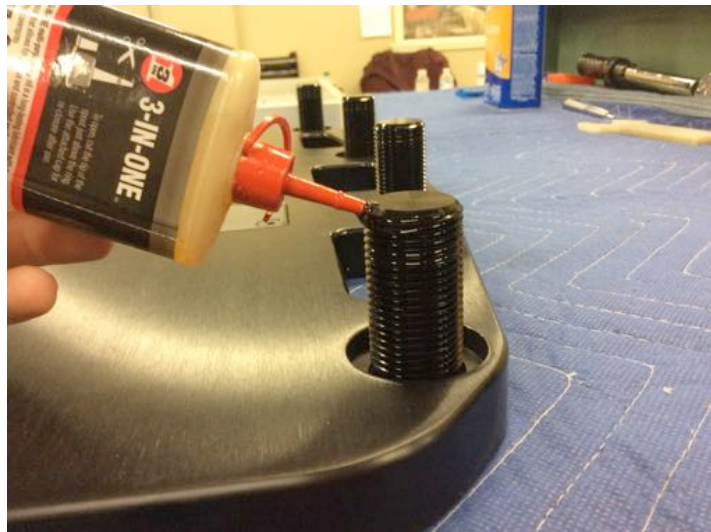
Note: Be **very careful** not to cross-thread the threaded struts or fasteners. All parts should thread in easily. If one does not, back it out and start it in again. Never force a threaded connection. If a part does not thread on easily, contact HRS or your local retail facility for assistance. Apply torque only when instructed and only after all the fasteners at each step are in place.

**Step 3.** Slide a polymer ring over each of the threaded studs (Picture 3). Push down until the polymer ring is seated in the groove on the Support Brace.



Picture 3

**Step 4.** Apply 4-5 drops of the 3-in-1 oil supplied with the unit to the top few threads on each stud (Picture 4).



Picture 4

If assembling an SXRC-1V (single-level stand or amp stand) go to Step 10. If not, continue with next step.

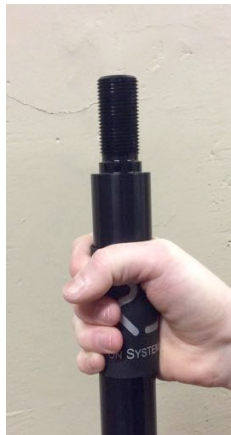
**Step 5.** Screw struts onto the threaded studs (Picture 5). If you have a stand with multiple strut sizes, keep in mind that you are assembling the stand upside-down. The first struts to be installed will be between the top and second shelf when the stand is completed.



Picture 5

Note: Shelf spacing is approximately 3” less than the strut length. Verify that you have the correct strut length required for your system. HRS offers a variety of strut lengths so consult your dealer if you are not certain you have the correct parts for your desired spacing.

**Step 6.** Screwing the struts onto the threaded studs will begin to get more difficult when they come in contact with the polymer rings. Use the HRS Grip Pad to torque all of the SXR Struts for this layer (Picture 6). The strut has proper torque when it is approximately  $\frac{1}{4}$  to  $\frac{1}{2}$  turn past snug. It is important to apply proper torque to the struts to achieve proper frame stiffness and performance.



Picture 6

**Step 7.** Place a polymer ring over the threaded end of each strut on this layer. Be sure the polymer ring is seated fully as it was in Step 4. The polymer ring should sit on the shoulder just below the thread (Picture 7).



Picture 7

**Step 8.** If it is required for the unit you are assembling, refer to steps 1 and 2 to build another Support/Cross Member subassembly. Ignore any reference to the threaded studs that the first set of Support Braces had. Only the top layer of braces will have those studs.

In step 2, finger-tighten the screws attaching the Cross Members to the Support Brace rather than using the T-wrench. They will be fully tightened later on. If your SXRC came with brace subassemblies preassembled, the 1/4" - 20 x 3/4" flat head cap screws must be loosened 1/4 turn before proceeding to Step 9.

**Step 9.** Carefully place the Support/Cross Member subassembly onto the struts of the SXRC by placing each strut through one hole of the Support Braces. Make sure the HRS logos on all of the Cross Members face the same direction. Also make sure that each strut is properly seated into a countersunk hole of the Support Brace.

**Step 10.** Fully tighten the screws connecting the Cross Members to the Support Braces. Before tightening screws fully be sure that the Cross Members and Support Brace are completely perpendicular to each other. Use the ratchet wrench to tighten the screws about 1/16 to 1/8 of a rotation past snug. This will give you proper torque on the assembly. After all the screws are tightened, check one more time to make sure the Struts are still sitting in the counter bores on the backside of the Support Brace.

**Step 11.** Add a polymer ring and oil to each strut as in Steps 3 and 4.



If your SXRC requires another layer, repeat Steps 5-11. Note that when building the additional layers you should torque the struts in a sequence and then through the same sequence again until each strut is tight (approximately 1/4 to 1/2 turn past snug).

**Step 12.** Make sure there is a Polymer Ring over each of the exposed threads, and screw a Locking Nut onto each one. Tighten the Locking Nuts by hand at first, then torque them using the custom nylon wrench another 1/4 turn past snug (Picture 8).



Picture 8

**Step 13.** Screw Washers onto the threads over the Locking Nuts (Picture 9). Screw the Washers down only until they contact the Locking Nut. Do not put a large torque on the Washers.



Picture 9

**Step 14.** Screw the Stand Points onto the threads (Picture 10). As with the washers, tighten the Stand Points by hand until they contact the Washers. Do not over-torque the Stand Points.



Picture 10

**Step 15.** At this point the SXRC Frame is completely assembled. Picture 11 shows a completed SXRC-1921-2V. Flip the SXRC Frame upright. Move the frame to the exact final location for use in your system. The front of the frame is the side from which the HRS logos can be read right side up.



Picture 11

You are now ready to level the SXRC frame. Place a level on one of the top Cross Members. Loosen the Stand Points as required so that they all contact the floor. Make sure you do not rotate the Stand Points out more than 4-5 complete rotations. The Stand Points must have 3 complete rotations of engagement remaining with the threaded strut for proper performance and strength. If more adjustment is required use a shim under the Stand Points so that the additional travel is achieved without violating the 3 full thread minimum engagement requirement. Now bring down the rest of the Stand Points so that they are in contact with the floor.

After the stand frame is level, hold the Stand Points with one hand and screw the Washer with your other hand down until it touches the top of the Stand Point. Torque the Washer against the Stand Point as much as possible with your hands. You can use the HRS Grip Pad if you need to get additional torque. This will lock the Stand Points into place and take any motion out of threaded connection. The result should be a very stable, firm, and level frame structure.

**Isolation Base Installation into SXRC Frame** - Uncrate each of the isolation bases. Make sure you read and follow all of the instructions in the isolation base manual prior to installing into the SXRC Audio Stand frame. You will want to verify that the frame size matches the isolation base size. The SXRC-1921-2 uses the 1921-2 isolation bases. The SXRC-2029-2 uses the 2029-2 isolation bases, and so on.

Match the load range of each isolation base with the component weight. Matching the isolation base to the proper component weight will ensure optimum performance. The load range can be changed for a nominal factory fee so if you do not have the correct load range for a component, please contact Harmonic Resolution Systems or your local certified retail location to arrange to have this corrected.

Load the Isolation Bases into the SXRC frame with the HRS logo facing the front of the rack system. Picture 12 shows this in an SXR-3V system. Be sure that the isolation base (shelf) feet are located securely in the pocket of the SXRC Support Brace. This will automatically occur when the front and back edge of the isolation base is in line with the front and back face of the frame. If the front and back edges do not line up with the front and back of the frame structure then, contact Harmonic Resolution Systems or your certified retail location because you may not have the proper size isolation base or frame.



Picture 12

Completed SXR-1921-3V shown with M3X Isolation Bases.

**Loading Components into SXRC Frame** - Carefully load each component into the SXRC Audio Stand. Be careful not to hit the front edge of the isolation base as this may scratch the frame. Once all the components are loaded, you should check to see that none of the isolation bases are overloaded. By placing one or two fingers on the bottom of the Support Brace and your thumb on the top of the corner of the isolation base, you should be able to move the top of the isolation base slightly when you squeeze your fingers together. If there is no compliance, remove the isolation base and component to verify the load range of the isolation base is correctly matched with the component. The load range of each isolation base is identified by the colored sticker on the back of the base (see the isolation base manual for instructions). Please consult with your authorized Harmonic Resolution Systems dealer or contact Harmonic Resolution Systems if you need assistance. The isolation base load range can be easily modified at any time by sending the base to Harmonic Resolution Systems or an authorized dealer to have the primary isolation stage rebuilt.

## Care and Maintenance

The SXRC Audio Stand is a very low maintenance item that will provide many years of trouble-free performance by applying these basic care instructions.

Clean the external surfaces of the SXRC Audio Stand frame using a professional quality ultra soft lint-free micro-fiber cloth available in high quality automotive stores. Use a lightly water-damped cloth if you need to clean dirt from the frame. Do not use commercial furniture polishes on the SXRC.

Please follow the care instructions in the isolation base manual to clean and care for the shelves (isolation bases) of the SXRC Audio Stand. Read and follow the instructions received with the isolation base to ensure optimum performance and cosmetic appeal.

Do not spray, soak, or submerge the rack frame or isolation bases in water or cleaning solutions. The rack system and isolation bases are made from many different parts and materials. Submerging, spraying, or soaking the rack system or isolation base will cause permanent damage to the assembly.

Clean the metallic parts of the isolation base and SXRC Audio Stand using a lint-free soft (non-abrasive) cloth. Use a damp cloth with a mild soap or Pledge Surface Cleaner if required. Do not use abrasive cleaners or solvents to clean the SXRC frame or isolation base, as they will damage the quality of finish. Solvents and solvent-based cleaners will attack and damage some of the materials used in the SXRC frame and isolation base and should never be used.

Do not wash the interior flex element of the isolation base feet even if you see a coating or white substance on the surface of the flex element. This coating is intentional and is put in the flex element to protect the isolation material from the environment

### **Warnings!**

Placing ultra sharp pointed feet directly on the isolation base may cause permanent scratches.

Do not immerse in water or spray with water or any other liquids.

Do not use abrasive cleaners or abrasive sponges.

Do not wash with any solvent based cleaning solutions.

Do not wash the interior flex element of the isolation feet even if you see a coating or white substance on the surface of the flex element.

## Limited Warranty

Harmonic Resolution Systems warrants the product designated herein to be free of manufacturing defects in material and workmanship subject to the conditions herein set forth, for a period of 90 days from the date of purchase by the original purchaser. If the purchaser registers the unit with Harmonic Resolution Systems by mailing in the warranty card, together with a copy of the bill of sale, within 14 days of the date of purchase, said purchaser would be registered for an extended service contract. The extended service contract extends the 90 days to a period of 5 years from the date of purchase by the original purchaser or no later than 6 years from the date of shipment to the authorized Harmonic Resolution Systems dealer, whichever comes first. This warranty is subject to the following conditions and limitations.

1. This warranty is subject to the following conditions and limitations. The warranty is void and inapplicable if the product has been used or handled other than in accordance with the instructions in the owner's manual, abused or misused, damaged by accident or neglect or in being transported, or the defect is due to the product being repaired or tampered with or modified by anyone other than Harmonic Resolution Systems. The product must be packed and returned to Harmonic Resolution Systems by the customer at his or her sole expense. A written description of the defect and a photocopy of the original purchase receipt must accompany a returned product. This receipt must clearly list model and serial number, the date of purchase, the name and address of the purchaser and authorized dealer and the purchase price. Harmonic Resolution Systems reserves the right to modify the design of any product without obligation to purchasers of previously manufactured products and to change the prices or specifications of any product without notice or obligation to any person.
2. Warranty does not cover normal recommended care and maintenance.
3. Harmonic Resolution Systems shall not be responsible in any way for consequential or indirect damages or liabilities resulting from the use of the product covered herein or resulting from any breach of this warranty or any implied warranty relating to said product.
4. Harmonic Resolution Systems shall not be responsible in any way for damage to finishes resulting from normal use and exposure to sunlight and the environment even within the normal and extended warranty period.

During the warranty period, Harmonic Resolution Systems will repair or replace any defective components free of charge. A Return Authorization Number (RA Number) obtained directly from Harmonic Resolution Systems is required before any product is returned to Harmonic Resolution Systems for any reason. This number must be visible on the exterior of the shipping container(s) for Harmonic Resolution Systems to accept the return.

Units shipped to Harmonic Resolution Systems without a visible RA Number on the exterior of the shipping container(s) are subject to be returned to the sender, freight collect.

Units to be repaired by Harmonic Resolution Systems must be sent shipping and insurance prepaid by the original purchaser in the original packaging material. A returned product should be accompanied by a written description of the defect. Repaired units will be returned by Harmonic Resolution Systems shipping and insurance prepaid by the customer.

All other warranties or conditions either written or implied are void.



**(MADE IN USA)**

**All Harmonic Resolution Systems Inc. products are 100% Made In The United States of America by skilled craftsmen using only the finest materials and our personal dedication to the highest workmanship standards.**

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